

Metric Coarse

IS1 & IS2

Size	Pitch	L	L1	L2	d		Drill Size	Flute
M1.6	0.35	41.0	5.0	8.0	2.50	2.00	1.25	3
M1.8	0.35	41.0	5.0	8.0	2.50	2.00	1.45	3
M2.0	0.40	41.0	5.5	8.0	2.50	2.00	1.60	3
M2.2	0.45	44.5	6.0	9.5	2.80	2.24	1.75	3
M2.5	0.45	44.5	6.0	9.5	2.80	2.24	2.05	3
M3	0.50	48.0	7.0	11.0	3.15	2.50	2.50	3
M3.5	0.60	50.0	7.0	13.0	3.55	2.80	2.90	3
M4	0.70	53.0	8.0	13.0	4.00	3.15	3.30	3
M4.5	0.75	53.0	8.0	13.0	4.50	3.55	3.75	3
M5	0.80	58.0	9.0	16.0	5.00	4.00	4.20	3
M6	1.00	66.0	11.0	19.0	6.30	5.00	5.00	3
M7	1.00	66.0	11.0	19.0	7.10	5.60	6.00	3
M8	1.25	72.0	13.0	22.0	8.00	6.30	6.80	3
M9	1.25	72.0	14.0	22.0	9.00	7.10	7.80	3
M10	1.50	80.0	15.0	24.0	10.00	8.00	8.50	3

IS3 & IS4

Size	Pitch	L	L2	d		Drill Size	Flute
M3	0.50	48.0	11.0	2.24	1.80	2.50	3
M3.5	0.60	50.0	13.0	2.50	2.00	2.90	3
M4	0.70	53.0	13.0	3.15	2.50	3.30	3
M4.5	0.75	53.0	13.0	3.55	2.80	3.75	3
M5	0.80	66.0	16.0	4.00	3.15	4.20	3
M6	1.00	66.0	19.0	4.50	3.55	5.00	3
M7	1.00	72.0	19.0	5.60	4.50	6.00	3
M8	1.25	72.0	22.0	6.30	5.00	6.80	3
M9	1.25	72.0	22.0	7.10	5.60	7.80	3
M10	1.50	80.0	24.0	8.00	6.30	8.50	3
M11	1.50	85.0	25.0	8.00	6.30	9.50	3
M12	1.75	89.0	29.0	9.00	7.10	10.30	4
M14	2.00	95.0	30.0	11.20	9.00	12.00	4
M16	2.00	102.0	32.0	12.50	10.00	14.00	4
M18	2.50	112.0	37.0	14.00	11.20	15.50	4
M20	2.50	112.0	37.0	14.00	11.20	17.50	4
M22	2.50	118.0	38.0	16.00	12.50	19.50	4
M24	3.00	130.0	45.0	18.00	14.00	21.00	4
M27	3.00	135.0	45.0	20.00	16.00	24.00	4
M30	3.50	138.0	48.0	20.00	16.00	26.50	4
M33	3.50	151.0	51.0	22.40	18.00	29.50	4

M36	4.00	162.0	57.0	25.00	20.00	32.00	4
M39	4.00	170.0	60.0	28.00	22.40	35.00	4
M42	4.50	170.0	60.0	28.00	22.40	37.50	6
M45	4.50	187.0	67.0	31.50	25.00	40.50	6
M48	5.00	187.0	67.0	31.50	25.00	43.00	6
M3	0.50	66.0	11.0	2.24	1.80	2.50	3
M3.5	0.60	68.0	13.0	2.50	2.00	2.90	3
M4	0.70	73.0	13.0	3.15	2.50	3.30	3
M4.5	0.75	73.0	16.0	3.55	2.80	3.75	3
M5	0.80	79.0	19.0	4.00	3.15	4.20	3
M6	1.00	89.0	19.0	4.50	3.55	5.00	3
M7	1.00	89.0	22.0	5.60	4.50	6.00	3
M8	1.25	97.0	22.0	6.30	5.00	6.80	3
M9	1.25	97.0	22.0	7.10	5.60	7.80	3
M10	1.50	108.0	24.0	8.00	6.30	8.50	3
M11	1.50	115.0	25.0	8.00	6.30	9.50	3
M12	1.75	119.0	29.0	9.00	7.10	10.30	4
M14	2.00	127.0	30.0	11.20	9.00	12.00	4
M16	2.00	137.0	32.0	12.50	10.00	14.00	4
M18	2.50	149.0	37.0	14.00	11.20	15.50	4
M20	2.50	149.0	37.0	14.00	11.20	17.50	4
M22	2.50	158.0	38.0	16.00	12.50	19.50	4
M24	3.00	172.0	45.0	18.00	14.00	21.00	4

